

Page 1 of 1

All amounts are calculated in domestic currency.

s from 3/13/2014 to 3/13/2014

All Rec. Employees All Currencies

Grouped by Vendor ID

[illegible]



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Contact: C.LAVOIE

Ship Terms: DELIVERY

MTR:C



I092362

PACKING LIST

Page 1 of 1

I092362

SPECIAL INSTRUCTIONS

INC 26951

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		CHRISTINA ANTONIOU	(613) 632-5200	(613) 632-1053	P023249	
Sales Order	Terms	Ship Via		Date Ordered	Date Required	Date Shipped
W104411	NET 30 DAYS	NIR:R-557065-1		03/12/14	03/13/14	03/13/14

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
1		PC	ALUMINUM FLATS AFL 6061 T6 3/8" x 3/4" x 20'	L086760	13070311A	1
2		PC	AFL 6061 T6 3/4" x 6" x 20'	L086759	2BW152	1 2
			***MUST CUT BARS IN HALF BEFORE DELIVERY *** MILL TEST + CDEC REQUIS AVEC LIVRAISON PER ASTM B221	8014-3-13		
Bundles: 2			Apprx Weight:			219 LB

Received by:

Date:

Signature:

Material Test Report

0285772

Manifest: 264914

Ship To: ASA Alloys Inc.
81 Steinway Blvd.
Etobicoke, ON M9W 6H6

Ticket:
5322606

Our Order: 396089 - 8 Cust P.O.: PO26948

Die: ES05577 Part: 05577-000-240

Alloy Temp: 6061 T6511 Description: .375 x .750

Print Date: 7/30/13

Chemical Composition

Maximun

<u>CastNum</u>	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Mn</u>	<u>Mg</u>	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	<u>OtherEach</u>	<u>OtherTotal</u>
13070311A	0.54	0.17	0.19	0.01	0.80	0.07	0.01	0.01	0.05	0.15

Mechanical Properties

Strength ksi

<u>Sample ID</u>	<u>Cast #</u>	<u>Lot #</u>	<u>Test Date</u>	<u>Ultimate Tensile</u>	<u>Yield 2% offset</u>	<u>Elongation 2" gage length</u>
150398	13070311A	A11	7/30/13	41.40	36.90	10.4

Applicable Specifications ASTMB221-12 QQA200/8

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:


Evan Eng, Quality Assurance Mgr.

Material Test Report

0098696

Manifest: 676412

Ship To: ASA Alloys Inc.
81 Steinway Blvd.
Etobicoke, ON M9W 6H6

Ticket:
1443408

Our Order: **860214 - 6**

Cust P.O.: PO30441

Die: ES05873

Part: 05873-000-240

Alloy Temper: 6061 T6511

Description: .750 x 6.000

Print Date: 2/13/14

Sketch

Chemical Composition

CastNum									Maximum	
	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OtherEach	OtherTotal
<u>2BW152</u>	0.58	0.17	0.20	0.02	0.84	0.07	0.01	0.01	0.05	0.15

Mechanical Properties

Strength ksi

<u>Sample ID</u>	<u>Cast #</u>	<u>Lot #</u>	<u>Test Date</u>	<u>Ultimate Tensile</u>	<u>Yield 2% offset</u>	<u>Elongation 2" gage length</u>
42626	2BW152	A11	2/7/14	42.18	37.22	19.5


Applicable Specifications: ASTM B221-13 QQA200/8

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Eric Hotte - Tensile Testing

Authorized:


Evan Eng, Quality Assurance Mgr.

MAGNA
INOXYDABLE
Div. de CSM ULC

5775 RUE KIERAN
ST-LAURENT, QUEBEC H4S 0A3
(514) 339-1211
1-800-363-6646

CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF CONFORMANCE

MAGNA MTR # : L086760

DATE: 03/12/2014

COMPAGNIE / COMPANY: DART AEROSPACE LTD

VOTRE/YOUR #: P023249

**DATE DE LA COMMANDE /
ORDER DATE: 03/12/2014**

NOTRE / OUR #: I092362

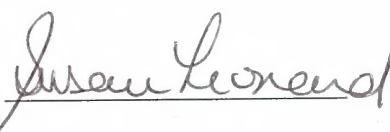
	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	6061 T6	1 PC	ASTM B221
SIZE:	3/8" X 3/4" X 20'		
HEAT #:	13070311A		

MILL SOURCE: CAN ART ALUMINUM EXTRUSION INC.

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date où la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed:



MAGNA
INOXYDABLE
Div. de CSM ULC

5775 RUE KIERAN
ST-LAURENT, QUEBEC H4S 0A3
(514) 339-1211
1-800-363-6646

CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF CONFORMANCE

MAGNA MTR # : L086759

DATE: 03/12/2014

COMPAGNIE / COMPANY: DART AEROSPACE LTD

VOTRE/YOUR #: P023249

DATE DE LA COMMANDE /
ORDER DATE: 03/12/2014

NOTRE / OUR #: I092362


	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	6061 T6	2 PC	ASTM B221
SIZE:	3/4" X6" X 20'		
HEAT #:	2BW152		

MILL SOURCE: CAN ART ALUMINUM EXTRUSION INC.

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date où la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed:



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 B. 750 x 6.00
 DATE: 14-03-14.

PO / BATCH NO.: M128483/23249

MATERIAL CERT REC'D: YES.
 QUANTITY RECEIVED: 40ft.
 QUANTITY INSPECTED: 40 ft.
 QUANTITY REJECTED: NA.

THICKNESS ORDERED: .750 x 6.00
 THICKNESS RECEIVED: .750 x 6.00
 SHEET SIZE ORDERED: NA
 SHEET SIZE RECEIVED: NA.

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	QD-A-200/E
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N	2BW 152
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N	M6061 T6 B. 750 x 6.000
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N	M128483
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING		31 HRC			

testers located in the Quality Office

QC 18 INSPECTION INSPECTED BY: <u>IR</u> DATE: <u>14-03-14</u>	ENGINEERING SIGNOFF (if required) SIGNED OFF BY: _____ DATE: <u>14/03/20</u>
--	--

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6B0.375 x 0.750
 DATE: 14-03-14

PO / BATCH NO.: M128483/23249

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 2052
 QUANTITY INSPECTED: 2052
 QUANTITY REJECTED: NA

THICKNESS ORDERED: 0.375 x 0.750
 THICKNESS RECEIVED: 0.375 x 0.750
 SHEET SIZE ORDERED: NA
 SHEET SIZE RECEIVED: NA

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	Y	N	QA-A-200/S
CORRECT REF # TO LINK CERT	Y	N	130703 11A
CORRECT MATERIAL IDENTIFICATION	Y	N	M6061T6 B0.375 x 0.750"
CORRECT M# ON THE MATERIAL	Y	N	M128483
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	8 M128483/20
		33 HRB			

testers located in the Quality Office

QC 18 INSPECTION INSPECTED BY: <u>DK</u> DATE: <u>14-03-14</u>	ENGINEERING SIGNOFF (if required) SIGNED OFF BY: <u>S</u> DATE: <u>14/03/20</u>
--	---

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23249**

Purchase Order Date 3/6/2014

PO Print Date 3/6/2014

Page Number 1 of 4

Order From :
MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

VC-MAG002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name
Vendor Phone 800 363 6646

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

M128437

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B0.375X00.750	6061T6 BAR .375 x .750	3/12/2014 Yes 3/12/2014		20.00 ✓ f	\$2.18	\$43.50
MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							
Line Total:							\$43.50
2	M6061T6B0.500X01.250	6061-T6 Bar .500 x 1.25	3/10/2014 Yes 3/10/2014		20.00 ✗ f	\$1.32	\$26.40
MATERIAL SPEC'S SAME AS ABOVE							
Line Total:							\$26.40
3	M6061T6B0.500X06.000	6061-T6 Bar .500 x 6.00	3/10/2014 Yes 3/10/2014		20.00 ✗ f	\$6.45	\$129.00
MATERIAL SPEC'S SAME AS ABOVE							

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note:

3/6/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23249**

Purchase Order Date 3/6/2014

PO Print Date 3/6/2014

Page Number 2 of 4

Order From :

VC-MAG002

MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 363 6646

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Chantal Lavoie

M128437

Line Total: \$129.00

4 M6061T6B0.750X01.000 6061-T6 Bar .750 x 1.00 3/10/2014
Yes
3/10/2014

20.00
f

\$1.65 \$33.00

X

MATERIAL SPEC'S SAME AS ABOVE

Line Total: \$33.00

5 M6061T6B0.750X02.000 6061-T6 Bar .750 x 2.00 3/10/2014
Yes
3/10/2014

20.00
f

\$3.20 \$64.00

X

MATERIAL SPEC'S SAME AS ABOVE

Line Total: \$64.00

6 M6061T6B0.750X03.000 6061-T6 Bar .750 x 3.00 3/10/2014
Yes
3/10/2014

20.00
f

\$4.80 \$96.00

X

MATERIAL SPEC'S SAME AS ABOVE

Line Total: \$96.00

1041/3/10

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note:

3/6/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23249**

Purchase Order Date 3/6/2014

PO Print Date 3/6/2014

Page Number 3 of 4

Order From :
MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

VC-MAG002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 363 6646

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

7 M6061T6B0.750X06.000 6061T6 BAR .750 X 6.00 3/12/2014
Yes
3/12/2014

MATERIAL SPEC'S SAME AS ABOVE

40.00 ✓ \$12.45 \$498.00
f

2128437
5814-3-13.

Line Total: \$498.00

8 M6061T6B1.000X02.500 6061-T6 Bar 1.00 x 2.50 3/10/2014
Yes
3/10/2014

MATERIAL SPEC'S SAME AS ABOVE

10.00 ✓ \$5.28 \$52.80
f

14/3/10

Line Total: \$52.80

10 M6061T6R1.000 ROUND BAR 1.00" 3/10/2014
Yes
3/10/2014

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221


20.00 ✓ \$1.68 \$33.60
f

Line Total: \$33.60

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note:

3/6/2014



Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23249

Purchase Order Date 3/6/2014
PO Print Date 3/6/2014

Page Number 4 of 4

Order From : MAGNA STAINLESS 5775 RUE KIERAN ST LAURENT, QC H4S 0A3 CA	VC-MAG002	Ship To : DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA
---	------------------	--

Contact Name Vendor Phone 800 363 6646 Ship To Contact Ship To Phone Ship Via: Yours ppd Ship Acct:	Buyer Customer POID Customer Tax # 10127-2607 Terms Net 30 Currency CAD FOB Destination-Collect
--	--

11	M6061T6R1.500	6061-T6 Round Bar 1.50	3/10/2014	40.00		\$3.83	\$153.00
			Yes	f			
			3/10/2014				

MATERIAL SPEC'S SAME AS ABOVE

Line Total: \$153.00

12	71401-45	PROCUREMENT QUALITY CLAUSES	3/10/2014	0.00		\$0.00	\$0.00
			No				
			3/10/2014				

Procurement Quality Clauses
 A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)
 A026certification of material conformance
 A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality document

Line Total: \$0.00

PO Total: \$1,129.30

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3 Change Date: 3/6/2014